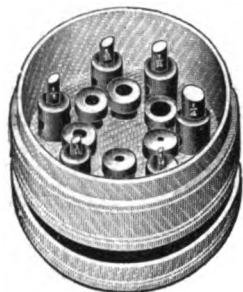


NEW LINE OF PUNCHES.

**Tower Manufacturing & Novelty Company
Secures Control of Output of Gem Tool
Company, Brooklyn.**

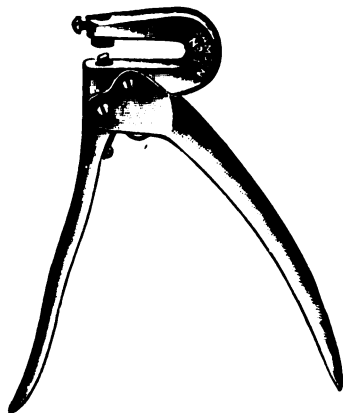
The Tower Manufacturing & Novelty Company, 306-308 Broadway, New York, has secured control of the output of the



EXTRA DIES SAMSON PUNCHES.

Gem Tool Company, of Brooklyn, and now controls the sales of the Samson No. 1 and No. 2, the No. 3 Bench Press, the Multiplex Press Punch and all the parts of the punches.

The Samson punches are said to be stronger and to have greater power than any marketed. They are easy of operation, simple in construction, and are durable and accurate. The Samson No. 1 will penetrate through $\frac{1}{8}$ -inch thick brass, steel, galvanized iron and metal of every description to 17 gauge in diameter in the sizes represented in the accompanying illustration. It will also punch through slate without cracking, and it will punch through softer materials up to $\frac{3}{8}$ -inch thickness. It is made of drop forged steel, case-hardened screws, all



SAMSON PUNCH No. 1.

parts interchangeable, depth of throat $1\frac{3}{4}$ inches, and may be had polished and copper-nickel plated. The Samson No. 2 is similar to the No. 1, but is larger.

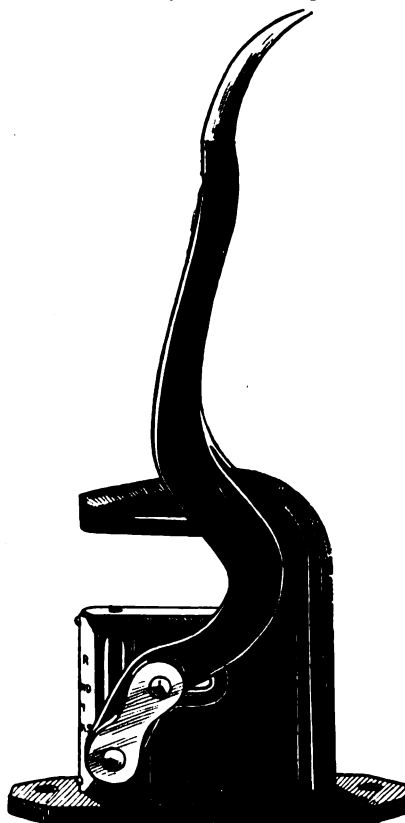
The price of the Samson No. 1, with $\frac{1}{8}$ -inch punch and die, is \$1.00 net; per

dozen, \$10.00 net; extra punch and dies, set of 6, per set, \$1.35 net.

The price of the Samson No. 2, with $\frac{3}{8}$ -inch die, is \$1.25 net; per dozen, \$12.00 net; extra punch and dies, per set of 5, in box, \$2.00 net.

The Samson punches are packed in individual pasteboard boxes, three dozen in a case.

The No. 3 Bench Press is adapted to the class of trade which has occasion to use a tool in a broader field of work and requiring more power than is furnished by hand punches. The press is light in weight and very powerful. The sizes in punches and dies run from $\frac{1}{8}$ to $\frac{1}{2}$ inch, inclusive, varying $\frac{1}{16}$ inch. It has compound leverage, and will punch steel $\frac{1}{8}$ -inch thickness; maximum power with

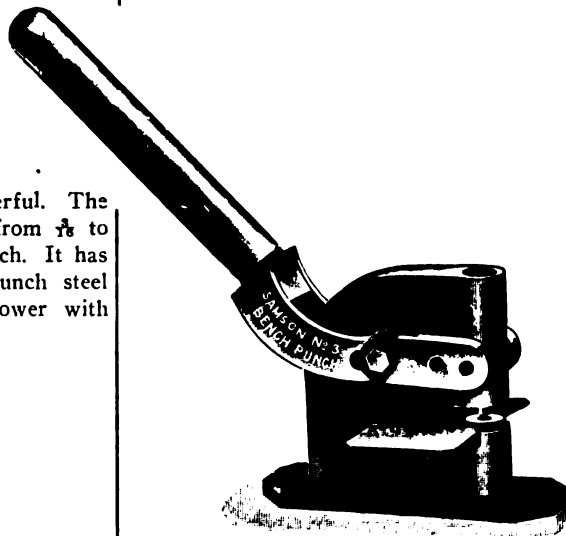


MULTIPLEX PRESS PUNCH.

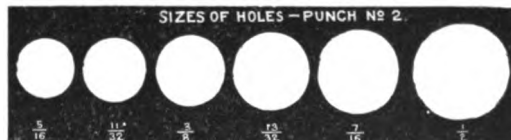
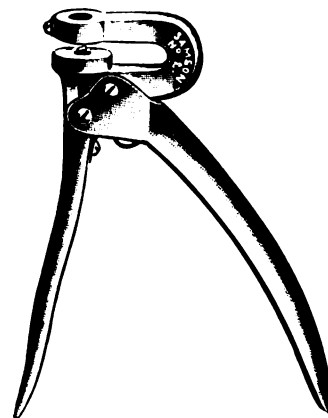
steel, $\frac{1}{8}$ through $\frac{1}{2}$ inch. In softer metals and materials it will penetrate through any reasonable thickness to the size of its capacity, being $\frac{5}{8}$ inch. It is made of cast steel, has case-hardened screws and steel tubing adjustable handle. All its parts are interchangeable. It is japanned and polished. It weighs 16 pounds and comes packed in a wooden box. The price is \$10.00 net; extra punches and dies, per set, 75 cents net.

The Multiplex Press Punch is designed to pierce an oblong hole for paper fasteners. It will pierce a hole through $1\frac{1}{4}$ inches of paper. Its throat is 2 inches deep. The cutter can be taken out and

reground. It weighs 5 pounds, and is finished in japan and gold stripes, with nickel handle. The price is \$4.00 net; extra cutters, 25 cents net.



No. 3 BENCH PRESS.



SAMSON PUNCH No. 2.